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=> s (non(lw)oxidative? or nonoxidative? or no oxidati? or without oxidati?) (2a) (dehydrogenat?)

L1 2135 (NON(1W) OXIDATIVE? OR NONOXIDATIVE? OR NO OXIDATI? OR WITHOUT OXIDATI?) (2A) (DEHYDROGENAT?)

=> s (n-butane# or butane#) (2a) dehydrogenat?

L2 1810 (N-BUTANE# OR BUTANE#) (2A) DEHYDROGENAT?

=> s 11 and 12

L3 162 L1 AND L2

=> s butadiene(1a)(prepar? or synthesiz? or synthesis? or produc?)

L4 15604 BUTADIENE(1A)(PREPAR? OR SYNTHESIZ? OR SYNTHESIS? OR PRODUC?)

=> s 13 and 14

L5 68 L3 AND L4

=> s 15 and oxidativ?(1a)dehydrogenat?

L6 68 L5 AND OXIDATIV? (1A) DEHYDROGENAT?

=> d 16 1-34 ibib abs

L6 ANSWER 1 OF 68 USPATFULL on STN

ACCESSION NUMBER: 2004:328307 USPATFULL

TITLE: Method for producing 4-vinylcyclohexene, ethyl benzole

and styrene

INVENTOR(S): Walsdorff, Christian, Ludwigshafen, GERMANY, FEDERAL

REPUBLIC OF

Schindler, Gotz-Peter, Mannheim, GERMANY, FEDERAL

REPUBLIC OF

Harth, Klaus, Altleiningen, GERMANY, FEDERAL REPUBLIC

OF

Hibst, Hartmut, Schriesheim, GERMANY, FEDERAL REPUBLIC

NUMBER KIND DATE -----US 2004260132 A1 20041223 US 2004-501876 A1 20040720 (10) WO 2003-EP1577 20030217 PATENT INFORMATION: APPLICATION INFO.:

> DATE NUMBER -----

PRIORITY INFORMATION: DE 2002-10206954 20020219 DE 2002-10231633 20020712

DOCUMENT TYPE: Utility FILE SEGMENT: APPLICATION

LEGAL REPRESENTATIVE: KEIL & WEINKAUF, 1350 CONNECTICUT AVENUE, N.W.,

WASHINGTON, DC, 20036

NUMBER OF CLAIMS:

EXEMPLARY CLAIM:

NUMBER OF DRAWINGS:

4 Drawing Page(s)

971

TOTAL MALE PATENT

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

The invention relates to a process for preparing 4-vinylcyclohexene, which comprises the steps

- (A) providing an n-butane-containing feed gas stream,
- (B) feeding the n-butane-containing feed gas stream into at least one dehydrogenation zone and dehydrogenating nbutane to butadiene to give a product stream comprising butadiene, n-butane, possibly 1-butene and 2-butene and possibly water vapor and other secondary constituents,
- (C) feeding the product stream from dehydrogenation, if appropriate after separating off water vapor and secondary constituents, into a dimerization zone and catalytically dimerizing butadiene to give a product stream comprising 4-vinylcyclohexene, n-butane and possibly 1-butene, 2-butene and unreacted butadiene, and
- (D) separating off 4-vinylcyclohexene from the product stream from the dimerization and recirculating n-butane and possibly 1-butene, 2-butene and unreacted butadiene to the dehydrogenation zone.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ANSWER 2 OF 68 USPATFULL on STN

ACCESSION NUMBER: 2001:142510 USPATFULL

TITLE: Vanadium-containing catalysts, process for

manufacturing and use of the same INVENTOR(S): Kishimoto, Nobuji, Himeji, Japan Matsunami, Etsushige, Himeji, Japan

PATENT ASSIGNEE(S): Nippon Shokubai Co., Ltd., Osaka, Japan (non-U.S.

corporation)

NUMBER KIND DATE -----US 6281378 B1 20010828 US 2000-586777 20000605 (9) PATENT INFORMATION: APPLICATION INFO.:

Division of Ser. No. US 1998-109147, filed on 12 Nov RELATED APPLN. INFO.: 1998, now abandoned Division of Ser. No. US 776543, now

patented, Pat. No. US 5877330, issued on 2 Mar 1999

NUMBER

PRIORITY INFORMATION: JP 1995-142266 19950608

DOCUMENT TYPE: Utility

FILE SEGMENT: GRANTED
PRIMARY EXAMINER: Lambkin, Deborah C. LEGAL REPRESENTATIVE: Kubovcik & Kubovcik

NUMBER OF CLAIMS: 19 EXEMPLARY CLAIM: LINE COUNT: 1515

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Vanadium-containing catalysts are obtained by using polyvanadic acid as a source of vanadium. Vanadium-containing catalysts are obtained by mixing catalyst components other than vanadium, or their precursors, with a polyvanadic acid sol which is formed by ion-exchanging a metavanadic acid aqueous solution with a proton-type cation-exchange resin and performing polycondensation, and by drying and/or calcining the mixture. Such vanadium-containing catalysts can fully exhibit their catalytic activity under mild reaction conditions, and can be suitably used for various reactions, such as synthesis of phthalic anhydride by the partial oxidation of o-xylene, synthesis of benzaldehyde by the partial oxidation of toluene, synthesis of benzoic acid by the partial oxidation of toluene, synthesis of anisaldehyde by the partial oxidation of p-methoxy toluene, synthesis of propylene by the oxidative dehydrogenation of propane, synthesis of isobutene by the oxidative dehydrogenation of isobutane, synthesis of methyl formate by the oxidative dehydrogenation of methanol, and synthesis of acrylonitrile by the ammoxidation of propane.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ANSWER 3 OF 68 USPATFULL on STN

ACCESSION NUMBER: 1999:27783 USPATFULL

TITLE: Vanadium-containing catalysts, process for

manufacturing and use of the same INVENTOR(S): Kishimoto, Nobuji, Himeji, Japan

Matsunami, Etsushige, Himeji, Japan

PATENT ASSIGNEE(S): Nippon Shokubai Co., Ltd., Osaka, Japan (non-U.S.

corporation)

NUMBER KIND DATE -----US 5877330 WO 9641678 PATENT INFORMATION: 19990302 19961227 APPLICATION INFO.: US 1997-776543 19970129 (8) WO 1996-JP1547 19960607

19970129 PCT 371 date 19970129 PCT 102(e) date

NUMBER DATE -----

PRIORITY INFORMATION: JP 1995-142266 19950608

DOCUMENT TYPE: Utility Granted FILE SEGMENT:

PRIMARY EXAMINER: Owens, Amelia

LEGAL REPRESENTATIVE: Kubovcik & Kubovcik

NUMBER OF CLAIMS: 43 EXEMPLARY CLAIM: 1 LINE COUNT: 1614

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Vanadium-containing catalysts are obtained by using polyvanadic acid as a source of vanadium. Vanadium-containing catalysts are obtained by mixing catalyst components other than vanadium, or their precursors, with a polyvanadic acid sol which is formed by ion-exchanging a metavanadic acid aqueous solution with a proton-type cation-exchange resin and performing polycondensation, and by drying and/or calcining

the mixture. Such vanadium-containing catalysts can fully exhibit their catalytic activity under mild reaction conditions, and can be suitably used for various reactions, such as synthesis of phthalic anhydride by the partial oxidation of o-xylene, synthesis of benzaldehyde by the partial oxidation of toluene, synthesis of benzoic acid by the partial oxidation of toluene, synthesis of anisaldehyde by the partial oxidation of p-methoxy toluene, synthesis of propylene by the oxidative dehydrogenation of propane, synthesis of isobutene by the oxidative dehydrogenation of isobutane, synthesis of methyl formate by the oxidative dehydrogenation of methanol, and synthesis of acrylonitrile by the ammoxidation of propane.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L6 ANSWER 4 OF 68 USPATFULL on STN

ACCESSION NUMBER: 94:31225 USPATFULL

TITLE: Process of oxidizing aliphatic hydrocarbons employing a

molybdate catalyst encapsulated in a hard, glassy

silica matrix

INVENTOR(S): Vrieland, G. Edwin, Midland, MI, United States

Doktycz, Stephen J., Midland, MI, United States

Khazai, Bijan, Midland, MI, United States

PATENT ASSIGNEE(S): The Dow Chemical Company, Midland, MI, United States

(U.S. corporation)

NUMBER KIND DATE

PATENT INFORMATION: US 5302773 19940412 APPLICATION INFO.: US 1991-797882 19911126 (7)

RELATED APPLN. INFO.: Continuation-in-part of Ser. No. US 1990-505751, filed

on 6 Apr 1990, now patented, Pat. No. US 5146031 which is a continuation-in-part of Ser. No. US 1989-383107,

filed on 20 Jul 1989, now patented, Pat. No. US

4973791, issued on 27 Nov 1990

DOCUMENT TYPE: Utility FILE SEGMENT: Granted

PRIMARY EXAMINER: Garvin, Patrick P. ASSISTANT EXAMINER: Irzinski, E. D. LEGAL REPRESENTATIVE: Zuckerman, Marie F.

NUMBER OF CLAIMS: 38
EXEMPLARY CLAIM: 1
LINE COUNT: 1392

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

AB A process for preparing olefins and diolefins in high productivity which involves contacting an aliphatic hydrocarbon, such as butane, with a heterogeneous catalyst composition containing reactive oxygen under reaction conditions sufficient to produce a more highly unsaturated aliphatic hydrocarbon, such as 1,3-butadiene. The catalyst composition contains a glassy silica matrix of specified surface area and macro-porosity into which are encapsulated domains of a catalyst component containing oxides of magnesium and molybdenum. The catalyst has high crush strength and is useful in transport reactors.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L6 ANSWER 5 OF 68 USPATFULL on STN

ACCESSION NUMBER: 93:91601 USPATFULL

TITLE: Process of oxidizing aliphatic hydrocarbons employing a

molybdate catalyst composition

INVENTOR(S): Khazai, Bijan, Midland, MI, United States

Murchison, Craig B., Midland, MI, United States Vrieland, G. Edwin, Midland, MI, United States

PATENT ASSIGNEE(S): The Dow Chemical Company, Midland, MI, United States

(U.S. corporation)

NUMBER KIND DATE -----

US 5258347 19931102 US 1992-890972 19920529 (7) PATENT INFORMATION:

APPLICATION INFO.:

DISCLAIMER DATE: 20071127

Division of Ser. No. US 1990-505751, filed on 6 Apr RELATED APPLN. INFO.:

1990, now patented, Pat. No. US 5146031 which is a continuation-in-part of Ser. No. US 1989-383107, filed

on 20 Jul 1989, now patented, Pat. No. US 4973791

DOCUMENT TYPE: Utility FILE SEGMENT: Granted

Garvin, Patrick P. PRIMARY EXAMINER: ASSISTANT EXAMINER: Irzinski, E. D. LEGAL REPRESENTATIVE: Zuckerman, Marie F.

NUMBER OF CLAIMS: 21 EXEMPLARY CLAIM: LINE COUNT: 1278

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

A process for the production of olefins and diolefins, such as 1,3-butadiene, comprising contacting an aliphatic hydrocarbon, such as butane, with a heterogeneous catalyst composition containing reactive oxygen under reaction conditions such that a more highly unsaturated aliphatic hydrocarbon is selectively formed in a high productivity. The catalyst is a composition comprising (a) a support component of magnesia and alumina and/or magnesium aluminate spinel, and (b) a catalyst component of magnesia, an oxide of molybdenum, a Group IA metal oxide

promoter, and optionally vanadium oxide. Catalysts of high surface area and high attrition resistance are claimed.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ANSWER 6 OF 68 USPATFULL on STN

ACCESSION NUMBER: 92:74795 USPATFULL

TITLE: Process of oxidizing aliphatic hydrocarbons employing a

molybdate catalyst composition

INVENTOR (S): Khazai, Bijan, Midland, MI, United States

> Vrieland, G. Edwin, Midland, MI, United States Murchison, Craig B., Midland, MI, United States

Dixit, Ravi S., Midland, MI, United States Weihl, Edwin D., Coleman, MI, United States

PATENT ASSIGNEE(S): The Dow Chemical Company, Midland, MI, United States

(U.S. corporation)

NUMBER KIND -----

US 5146031 19920908 US 1990-505751 19900406 (7) PATENT INFORMATION: APPLICATION INFO.:

RELATED APPLN. INFO.: Continuation-in-part of Ser. No. US 1989-383107, filed

on 20 Jul 1989, now patented, Pat. No. US 4973791

DOCUMENT TYPE: Utility FILE SEGMENT: Granted Pal, Asok PRIMARY EXAMINER:

ASSISTANT EXAMINER: Irzinski, E. D. Zuckerman, Marie F. LEGAL REPRESENTATIVE:

NUMBER OF CLAIMS: 33 EXEMPLARY CLAIM: LINE COUNT: 1323

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

A process for the production of olefins and diolefins, such as 1,3-butadiene, comprising contacting an aliphatic hydrocarbon, such as butane, with a heterogeneous catalyst composition containing reactive oxygen under reaction conditions such that a more highly unsaturated aliphatic hydrocarbon is selectively formed in a high productivity. The catalyst is a composition comprising (a) a support component of magnesia and alumina and/or magnesium aluminate spinel, and (b) a catalyst component of magnesia, an oxide of molybdenum, a Group IA metal oxide promoter, and optionally vanadium oxide. Catalysts of high surface area and high attrition resistance are claimed.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ANSWER 7 OF 68 USPATFULL on STN

ACCESSION NUMBER: 90:91305 USPATFULL

TITLE:

Oxidative dehydrogenation of

amylenes

INVENTOR(S):

McFarland, Cecil G., Houston, TX, United States

PATENT ASSIGNEE(S):

Texas Petrochemicals Corporation, Houston, TX, United

States (U.S. corporation)

NUMBER KIND DATE

PATENT INFORMATION: US 4973793 19901127 APPLICATION INFO.: US 1989-363591 19890608 (7) DOCUMENT TYPE: Utility

FILE SEGMENT:

Granted

PRIMARY EXAMINER: Sneed, H. M. S.
ASSISTANT EXAMINER: Saba, James
LEGAL REPRESENTATIVE: Johnson, Kenneth H.
NUMBER OF CLAIMS: 21

EXEMPLARY CLAIM:

LINE COUNT:

753

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Cofeeding butylenes with amylenes in a catalytic oxidative dehydrogenation reaction substantially improves the conversion of the amylenes. The approved amylene conversion is obtained by the oxidative dehydrogenation of mixtures of amylenes and

from 10 to 95 mole % butylenes.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ANSWER 8 OF 68 USPATFULL on STN

ACCESSION NUMBER:

88:40795 USPATFULL

TITLE:

Chemical conversion process

INVENTOR(S):

Coughenour, Glenn E., Bryn Mawr, PA, United States

Jubin, Jr., John C., Wallingford, PA, United States

Atlantic Richfield Company, Los Angeles, CA, United PATENT ASSIGNEE(S): States (U.S. corporation)

> KIND DATE NUMBER

PATENT INFORMATION:

US 4754095 19880628 US 1984-601141 19840416 (6)

Utility

DOCUMENT TYPE: FILE SEGMENT:

Granted

PRIMARY EXAMINER: Dixon, Jr., William R. ASSISTANT EXAMINER: Hunter, Jr., James M.

LEGAL REPRESENTATIVE: Larson, Craig E.

NUMBER OF CLAIMS: 10

1

EXEMPLARY CLAIM: LINE COUNT:

738

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

A method is disclosed in which a first gas is contacted with a solid at an elevated reaction temperature to produce a gaseous product, the solid being deactivated during said contact and further, being exothermically reactivated by a second gas, the improvement which comprises providing the solids in at least three reactor zones and sequantically operating each reactor according to the cycle: reaction/reactant preheat/solids

reativation. Preferaly the reactors are operated concurrently such that, at any time, at least one reactor is producing product and at least one reactor is preheating reactant to reaction temperature.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ANSWER 9 OF 68 USPATFULL on STN

ACCESSION NUMBER: 88:40794 USPATFULL Fixed bed reactor system TITLE:

Jubin, Jr., John C., Wallingford, PA, United States INVENTOR(S): PATENT ASSIGNEE(S): Atlantic Richfield Company, Los Angeles, CA, United

States (U.S. corporation)

NUMBER KIND DATE -----

PATENT INFORMATION: US 4754094 19880628
APPLICATION INFO.: US 1984-601143 19840416 (6)
DOCUMENT TYPE: Utility
FILE SEGMENT: Granted

PRIMARY EXAMINER: Dixon, Jr., William R.
ASSISTANT EXAMINER: Hunter, Jr., James M.
LEGAL REPRESENTATIVE: Larson, Craig E.

NUMBER OF CLAIMS: 10 EXEMPLARY CLAIM:

NUMBER OF DRAWINGS: 6 Drawing Figure(s); 6 Drawing Page(s)

LINE COUNT: 960

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

A method is disclosed in which a first gas is contacted with a solid at an elevated reaction temperature to produce a gaseous product, the solid being deactivated during said contact and exothermically reactivated by a second gas and again contacted with the first gas, the improvement includes the steps of:

- (a) providing a quantity of the solids in relatively equal amounts to at least these fixed bed reactors;
- (b) sequentially operating each fixed bed reactor according to the cycle comprising: (1) preheating introducing the first gas into a first end of the reactor and withdrawing gaseous product from a second end of the reactor; (2) preheating the first gas to reaction temperature by introducing the first gas into the fixed bed of solids at a plurality of points along the length of the reactor and withdrawing the preheated gas from the second end of the reactor; and (3) reactivating the deactivated solids by introducing the second gas into the fixed bed of solids at a plurality of points along the length of the reactor and withdrawing second gas effluent from the first end of the reactor; and
- (c) concurrently operating the reactors such that, at any given time, the first gas is being preheated to reaction temperature in at least one reactor, and the preheated first gas is being converted into second gas in at least one second reactor.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ANSWER 10 OF 68 USPATFULL on STN

ACCESSION NUMBER: 88:37516 USPATFULL Fixed bed reactor system

INVENTOR(S): Jubin, Jr., John C., Wallingford, PA, United States PATENT ASSIGNEE(S): Atlantic Richfield Company, Los Angeles, CA, United

States (U.S. corporation)

NUMBER KIND DATE -----PATENT INFORMATION: US 4751055 19880614 APPLICATION INFO.: US 1985-799066 19851118 (6)

RELATED APPLN. INFO.: Division of Ser. No. US 1984-601143, filed on 16 Apr

1984

DOCUMENT TYPE: Utility FILE SEGMENT: Granted

PRIMARY EXAMINER: Schor, Kenneth M. ASSISTANT EXAMINER: Cody, Lori Ann LEGAL REPRESENTATIVE: Larson, Craig E.

NUMBER OF CLAIMS: 2 EXEMPLARY CLAIM: 2

NUMBER OF DRAWINGS: 6 Drawing Figure(s); 6 Drawing Page(s)

LINE COUNT: 910

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

AB An apparatus is disclosed in which a first gas is contacted with a solid at an elevated reaction temperature to produce a gaseous product, the solid being deactivated during said contact and exothermically reactivated by a second gas and again contacted with the first gas, the improvement includes the steps of:

- (a) providing a quantity of the solids in relatively equal amounts to at least these fixed bed reactors;
- (b) sequentially operating each fixed bed reactor according to the cycle comprising: (1) preheating introducing the first gas into a first end of the reactor and withdrawing gaseous product from a second end of the reactor; (2) preheating the first gas to reaction temperature by introducing the first gas into the fixed bed of solids at a plurality of points along the length of the reactor and withdrawing the preheated gas from the second end of the reactor; and (3) reactivating the deactivated solids by introducing the second gas into the fixed bed of solids at a plurality of points along the length of the reactor and withdrawing second gas effluent from the first end of the reactor; and
- (c) concurrently operating the reactors such that, at any given time, the first gas is being preheated to reaction temperature in at least one reactor, and the preheated first gas is being converted into second gas in at least one second reactor.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L6 ANSWER 11 OF 68 USPATFULL on STN

ACCESSION NUMBER: 86:76771 USPATFULL

ACCESSION NUMBER: 60:707/1 USFAIRULL

TITLE: Oxidative-dehydrogenation process

INVENTOR(S): Robinson, Paul R., Diamond Bar, CA, United States
Moorehead, Eric L., Diamond Bar, CA, United States

PATENT ASSIGNEE(S): Union Oil Company of California, Los Angeles, CA,

United States (U.S. corporation)

RELATED APPLN. INFO.: Continuation of Ser. No. US 1985-749557, filed on 27

Jun 1985, now abandoned which is a division of Ser. No. US 1984-667000, filed on 31 Oct 1984 which is a continuation-in-part of Ser. No. US 1984-646291, filed on 29 Aug 1984 Ser. No. Ser. No. US 1984-595333, filed on 30 Mar 1984 Ser. No. Ser. No. US 1984-592422, filed on 21 Mar 1984, now patented, Pat. No. US 4555584 Ser. No. Ser. No. US 1983-492226, filed on 6 May 1983 Ser. No. Ser. No. US 1983-492163, filed on 6 May 1983 And Ser. No. US 1983-461942, filed on 28 Jan 1983, now

patented, Pat. No. US 4481363 which is a division of Ser. No. US 1981-289806, filed on 3 Aug 1981, now

patented, Pat. No. US 4388221 , said Ser. No. which is a continuation-in-part of Ser. No. 461942 which is a division of Ser. No. 289806 , said Ser. 595333 which is a division of Ser. No. US 1981-335531, filed on 29 Dec 1981, now patented, Pat. No. US 4455388 which is a continuation-in-part of Ser. No. US 1981-328446, filed on 7 Dec 1981, now patented, Pat. No. US 4454245 , said Ser. No. 592422 which is

a division of Ser. No. 328446 , said Ser. No. 492226 And Ser. No. 492163 , each which is a

continuation-in-part of Ser. No. US 1981-275370, filed

on 19 Jun 1981, now abandoned

DOCUMENT TYPE: Utility FILE SEGMENT: Granted

PRIMARY EXAMINER: Davis, Curtis R.

LEGAL REPRESENTATIVE: Sandford, Dean, Wirzbicki, Gregory F., Franks, Robert

Α.

NUMBER OF CLAIMS: EXEMPLARY CLAIM: 1 LINE COUNT: 887

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Oxidative dehydrogenation catalysts suitable for

converting C.sub.4 to C.sub.8 mono-olefins to conjugated dienes comprise vanadium, phosphorus, and alkali metal components, and preferably also a tin component, in combination with a microporous crystalline silica or a crystalline zeolite having a silica-to-alumina ratio of at least 6.0. In one embodiment, the catalyst has a surface area between 30 M.sup.2 /g to 450 M.sup.2 /g and the vanadium has an average valence in the range of from 3.50 to 4.95.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ANSWER 12 OF 68 USPATFULL on STN

ACCESSION NUMBER: 86:5154 USPATFULL

TITLE: Process for producing diolefins

INVENTOR(S): Robinson, Paul R., Costa Mesa, CA, United States

Moorehead, Eric L., Diamond Bar, CA, United States

PATENT ASSIGNEE(S): Union Oil Company of California, Los Angeles, CA,

United States (U.S. corporation)

NUMBER KIND DATE -----

PATENT INFORMATION: US 4567314 19860128 APPLICATION INFO.: US 1984-595333 19840330 (6)

Division of Ser. No. US 1981-335531, filed on 29 Dec RELATED APPLN. INFO.:

1981, now patented, Pat. No. US 4455388 which is a continuation-in-part of Ser. No. US 1981-328446, filed

on 7 Dec 1981, now patented, Pat. No. US 4454245

Utility DOCUMENT TYPE: FILE SEGMENT: Granted

PRIMARY EXAMINER: Dixon, Jr., William R. ASSISTANT EXAMINER: Prezlock, Cynthia A.

LEGAL REPRESENTATIVE: Sandford, Dean, Baran, Robert J., Williams, Cleveland

> R. 29

NUMBER OF CLAIMS: EXEMPLARY CLAIM: 1 LINE COUNT: 640

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

High surface area oxidative dehydrogenation

catalysts which are suitable for converting C.sub.4 to C.sub.8 mono-olefins to diolefins are disclosed, comprising the oxides of an alkali metal, vanadium, phosphorus, and preferably tin in combination with a crystalline silica having a surface area between 30 M.sup.2 /g to 450 M.sup.2 /g and wherein the vanadium has an average valence in the